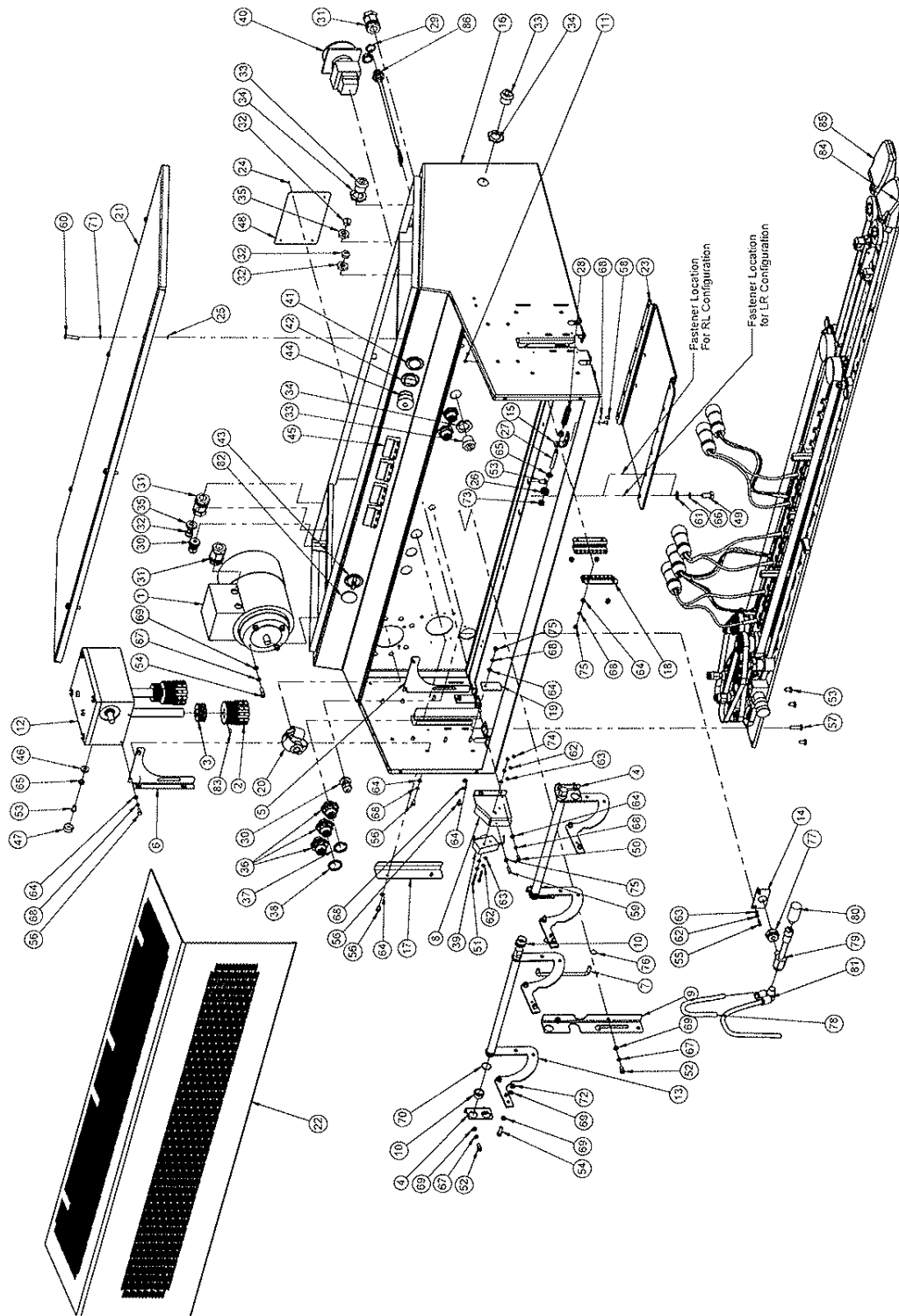


PARTS

SB3000 - SB4000

9. PARTS / SPARES

9.1 Mainframe Assembly



9.1.1 Mainframe Assembly Parts List

ITEM	PART NO.	ISSUE	DESCRIPTION	QTY.	ITEM	PART NO.	ISSUE	DESCRIPTION	QTY.	ITEM	PART NO.	ISSUE	DESCRIPTION	QTY.
1	12.200	N/A	MOTOR	1	36	75.525	N/A	SOCKET, 8 WAY	5	74	65.3.156	N/A	M3 NUT	2
2	71.012	5	MAIN DRIVE PULLEY	2	37	75.528	N/A	COLOUR CODING RING (YEL)	1	75	65.3.179	N/A	M4 NUT	7
3	71.012SS		MAIN DRIVE PULLEY (WD)	38	75.529	N/A	COLOUR CODING RING (RED)	2	76	65.5.422	N/A	STARLOCK FASTENER 6mm	2	
3	71.014	3	AUXILIARY DRIVE PULLEY 22XL	2	39	27.700	N/A	SAFETY SWITCH	1	77	23.17	N/A	COUPLING, BULKHD 1/8BSP	1
4	71.014SS		AUXILIARY DRIVE PULLEY 22XL (WD)	40	27.703	N/A	ISOLATOR SWITCH	1	78	23.111	N/A	8mm NYLON TUBE	2	
4	71.026.10	3	HINGE BRACKET, SHORT	3	41	27.800	N/A	ON BUTTON	1	79	23.171	N/A	VORTEX COOLER	1
5	71.027	3	BRACE LH	1	42	27.801	N/A	COOL OFF SWITCH	1	80	23.172	N/A	SILENCER, VORTEX COOLER	1
6	71.028	3	BRACE RH	1	43	27.802	N/A	COLUMN SWITCH	1	81	23.501	N/A	TWIN, BAN	1
7	71.045	2	STAY	1	44	27.809	N/A	E STOP	1	82	75.355.1	N/A	BLANKING PLUG, 22mm	1
8	71.086	1B	SWITCH BRACKET	1	45	27.913	N/A	PID (See Note)	4	83	65.1.205	N/A	M4 x 8 SET SCREW	4
9	71.087	1C	HINGE & STAY BRACKET	1	46	5.20	N/A	UNICAP WASHER	4	84	2B3M60004	3	SB3000/ 4000 BOTTOM PLATE ASSY (LH)	1
10	71.093	N/A	BEARING	4	47	5.21	N/A	UNICAP CAP, SILVER PLATED	4	85	2B3M60003	3	SB3000/ 4000 BOTTOM PLATE ASSY (RH)	1
11	71.108	N/A	SNAP RIVET	10	48	64.18	N/A	RATING PLATE	1	86	75.302.2	1	COLUMN CABLE ASSEMBLY (2005)	1
12	71.101.22	9	GEARBOX ASSY (22:1)	1	49	65.1.232	N/A	M8 x 16 HEX	6					
13	71.103	5	HINGE ASSY RH	2	50	65.1.258	N/A	M4 x 8, SKT CAP	2					
14	71.184	1	VORTEX PLATE (OPTIONAL)	1	51	65.1.167	N/A	M3 x 25 CHEESEHD	2					
15	72.026	1	TENSIONER BRACKET	2	52	65.1.270	N/A	M5x10 SKT CAP	8					
16	73.002	8	MAINFRAME, 2000	1	53	65.1.272	N/A	M6 x 10, BUTTON HEAD SCREW	13					
17	73.003	5	OUTPUT GUIDE	2	54	65.1.271	N/A	M5x16 SKT CAP	12					
18	73.004	1	BRACKET, BAG GUIDE	2	55	65.1.294	N/A	M3 x 12, CAP SCREW	2					
19	73.013	1	COVER, BELT SLOT	2	56	65.1.355	N/A	M4 x 8 HEX BOLT	12					
20	73.023	N/A	FLEXIBLE COUPLING	1	57	65.1.336	N/A	M4 x 6 BUTTON HD. SCREW	1					
21	73.024	2	REAR COVER, 2000	1	58	65.1.332	N/A	M4 x 16 GRUB SCREW	1					
22	73.025	2	FRONT COVER, 2000	1	59	65.1.398	N/A	M5 x 25 SECURITY SCREW	6					
23	73.096	2	MOUNTING BRACKET, 2000	1	60	65.1.417	N/A	M3 WASHER	6					
24	67.238	N/A	RIVET	4	61	65.2.100	N/A	M3 WASHER, SPRING	6					
25	67.332	N/A	RETAINING RING	6	62	65.2.149	N/A	M3 WASHER	6					
26	67.656	1	THUMB NUT	2	63	65.2.158	N/A	M4 WASHER	20					
27	67.830023	1	SPRING ADJUSTER (50mm)	2	64	65.2.159	N/A	M6 PLAIN WASHER	6					
28	67.830032	N/A	SPRING, EXTENSION (LE0632)	2	65	65.2.160	N/A	M8 SPRING WASHER	6					
29	75.300.2	N/A	SEALING CAP	1	66	65.2.188	N/A	M5, SPRING WASHER	12					
30	75.20.2	N/A	CABLE GLAND PG7 IP68	2	67	65.2.206	N/A	M4 WASHER, SPRING	23					
31	75.94	N/A	GLAND	3	68	65.2.249	N/A	WASHER, PLAIN M5	30					
32	75.20.5	N/A	GLAND (WD)	3	69	65.2.251	N/A	WAVY WASHER, 16 Dia	4					
32	75.358	N/A	BLANKING PLUG (PG7)	3	70	65.2.307	1	M5 PLASTIC WASHER	6					
33	75.361	N/A	PLUG, BLANKING 20MM	3	71	65.2.327	N/A	M5 NYLOCK NUT	8					
34	75.362	N/A	LOCKNUT, 20MM	3	72	65.3.94	N/A	M6 NYLOCK NUT	4					
35	75.367	N/A	LOCKNUT (PG7)	3	73	65.3.151	N/A							

NOTE:

Item 50
27.913 is the Pt No for an unprogrammed PID,
the programmed PIDs are Pt No 27.913.2 and
the dummy PIDs are Pt No 27.913.1.

Item 48
27.811 is the Pt. no. of a Blank Plug if Column
Switch is not fitted.

Item 36 & 37
For SB4000 model, replace Blanking Plug Pt
No. 75.361 & 75.362 to 75.525 (Socket) and
75.528 (Yel. Coding Ring).

Parts for Washdown machine as above unless
stated with "(WD)".

NOTE:

Item 50
27.913 is the Pt No for an unprogrammed PID,
the programmed PIDs are Pt No 27.913.2 and
the dummy PIDs are Pt No 27.913.1.

Item 48
27.811 is the Pt no. of a Blank Plug if Column
Switch is not fitted.

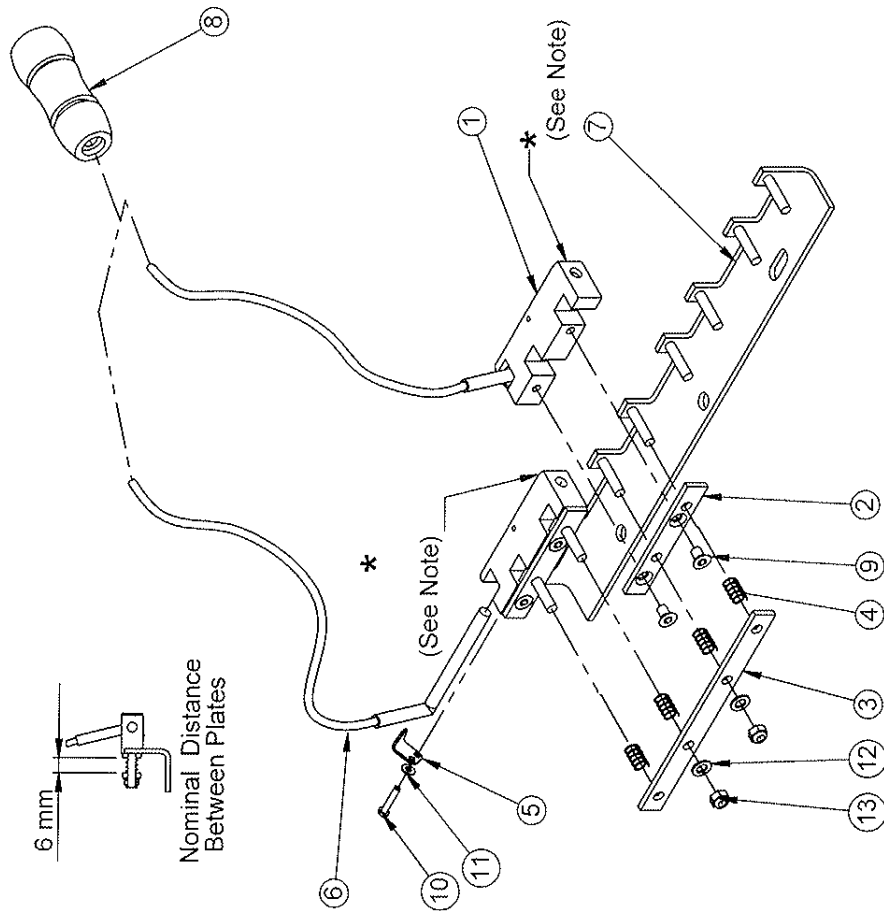
Item 36 & 37
For SB4000 model, replace Blanking Plug Pt
No. 75.361 & 75.362 to 75.525 (Socket) and
75.528 (Yel. Coding Ring).

Parts for Washdown machine as above unless
stated with "(WD)".

PARTS

SB3000 - SB4000

9.2 Front Heater Assembly 240v R-L (SB3000)



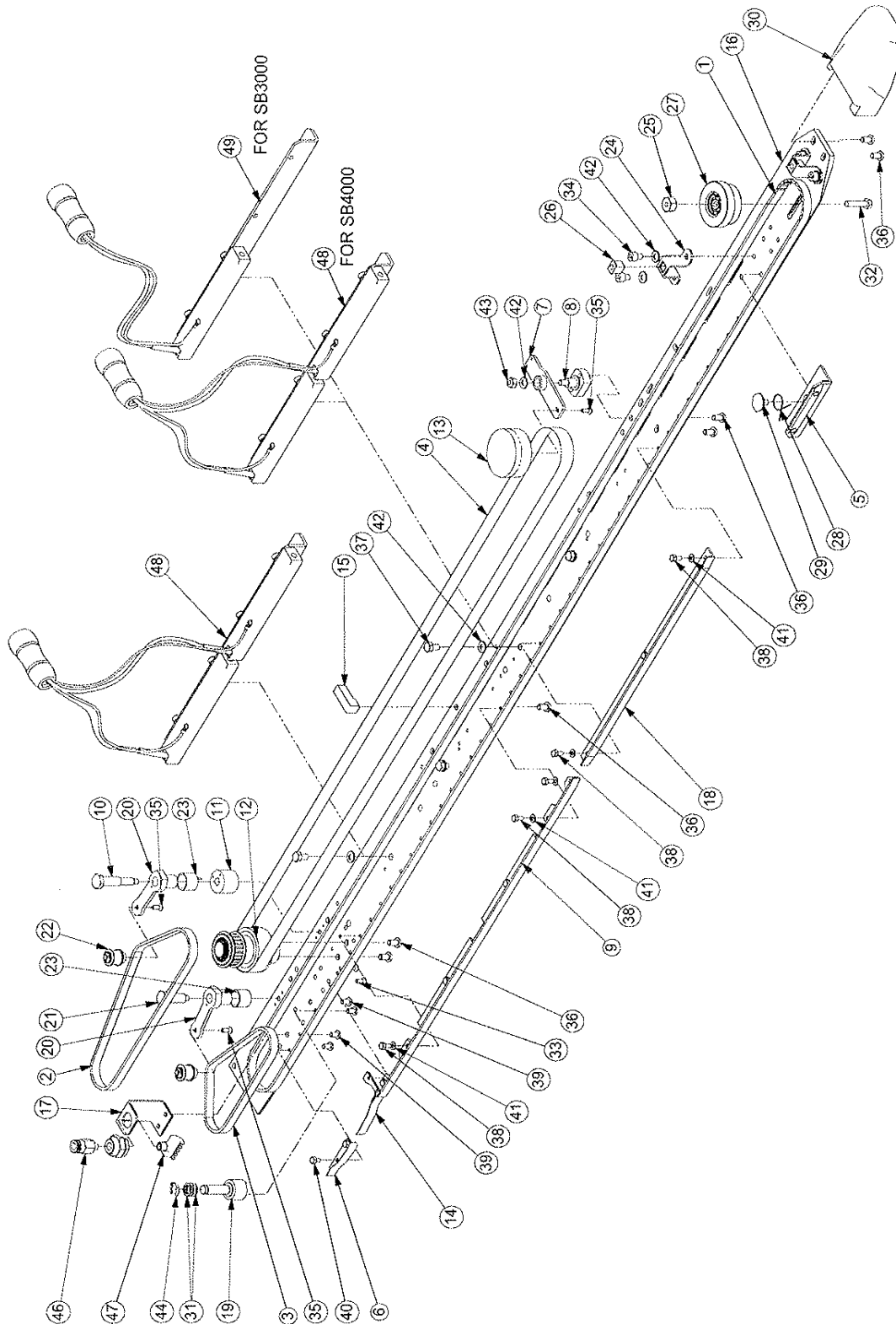
ITEM	PART NO.	ISSUE	DESCRIPTION	QTY.
1	72.005.2	1	HEATER BLOCK SHORT	2
2	72.009	3	HEATER PLATE, SHORT	2
3	72.010	1A	HEATER PLATE, LONG	1
4	72.075	1	SPRING, COMPRESSION	4
5	74.009	1	CLIP HEATER ELEMENT	2
6	74.035.1	1	HEATER ELEMENT ASSY, SHORT (230V, 250W)	2
7	74.042	1	HEATER PLATE, FRONT, 3000/4000	1
8	75.524	N/A	PLUG, 8 WAY	1
9	65.1.113	N/A	M5x 8, SKT CSK	4
10	65.1.166	N/A	M3x16, SLTCHSEHD	2
11	65.2.158	N/A	M3 WASHER	2
12	65.2.251	N/A	WASHER, PLAIN M5	2
13	65.3.94	N/A	M5 NYLOCK NUT	2

ITEMS 1 TO BE ASSEMBLED WITH LEADIN CHAMFER AT END MARKED *

PARTS

SB3000 - SB4000

9.4 Bottom Plate Assembly RH



9.4.1 Bottom Plate Assembly RH Parts List

ITEM	PART NO	ISSUE	DESCRIPTION	QTY	ITEM	PART NO	ISSUE	DESCRIPTION	QTY
1	50.47	N/A	BELT, CARRYING SAXON 10	1	24	67.316	3	BRACKET, BELT GUARD FASTENER	2
	50.9		BELT, CARRYING (Ext Bottom Plate)		25	67.330	N/A	DZUS RECEPTACLE	2
2	50.89	N/A	DRIVE BELT (200XL)	1	26	67.2310	4	COLLAR STUD, SPRING MOUNT	1
3	50.93	N/A	DRIVE BELT (140XL)	1	27	67.318BL	7	INFEED VEE MOULDING - LH SIDE	1
4	50.100	1	HEATER BAND 3000/4000	1		67.317BL		INFEED VEE MOULDING - RH (L-R Config)	
5	71.084.3	1	PRESSURE SPRING R-L	15	28	67.324	3	NUT, SPECIAL FOR TENSION PULLEY	1
	71.284.3		PRESSURE SPRING L-R (L-R Config)		29	67.325	1	SPRING RH	2
6	71.091.1	2	INFEED PRESSURE PLATE (OS)	1	30	67.327	7	MOUNTING BLOCK FOR PW	1
7	71.109	2	PRESSURE WHEEL ADJUSTER	1	31	67.328	3	VEE GUIDE BLOCK	2
8	71.284.3	1	PRESSURE SPRING L-R	1	32	67.363	5	PLAIN PULLEY	1
	71.084.3		PRESSURE SPRING R-L (L-R Config)			67.363SS		PLAIN PULLEY (WD)	
9	72.021	2	PLATE, TENSION WHEEL	1	33	67.366	N/A	BALL CAGE	2
10	72.022	1A	ADJUSTER, TENSION WHEEL	1	34	67.382	N/A	TORSION SPRING	1
11	72.038	1	LOCATING DOWEL PIN	4	35	67.830175	2	SHIM WASHER	3
12	72.039	2	HINGE BOLT - LONG (Idle Pulley)	1	36	65.1.168	N/A	M6 x 25 HEX HEAD SCREW	1
13	72.041	3	TENSIONER BLOCK ASSY	1	37	65.1.201	N/A	M4 x 10 SKT CSK	4
14	72.076	3	HEATER MODULE CLAMP	2	38	65.1.240	N/A	M6 x 12 CAP HEAD SCREW	4
15	72.084	2	EXIT PRESSURE SPRING R-L	2	39	65.1.241	N/A	M6 x 8 CAP HEAD SCREW	4
	72.284		EXIT PRESSURE SPRING L-R (L-R Config)		40	65.1.265	N/A	M4 x 8 SKT CSK	3
16	72.101	4	DRIVE PULLEY ASSY	1	41	65.1.272	N/A	M6 x 10 BUTTION HEAD SCREW	5
17	72.105	1	BAND, TENSION WHEEL ASSY	1	42	65.1.275	N/A	M4 x 12 SKT CAP	2
18	73.011	1	BRACE BLOCK	1	43	65.1.381	N/A	M5 x 8 SKT BUTTION	4
19	73.081	6	BOTTOM PLATE, 2000, STD LH	1	44	65.1.440	N/A	M4 x 6 HEX BOLT	32
	73.081SS		BOTTOM PLATE, LH (WD)		45	65.2.160	N/A	M6 PLAIN WASHER	5
	73.181		EXTENDED BOTTOM PLATE, LH (Ext B Plate)		46	65.3.151	N/A	M6 NYLOK NUT	1
	73.181SS		EXTENDED BOTTOM PLATE, LH (WD)		47	65.5.229	1	10 mm CIRCLIP	1
	73.080		BOTTOM PLATE, 2000, STD RH (L-R Config)		48	23.17	N/A	COUPLING, BULKHEAD 1/8 BSP	1
	73.080SS		BOTTOM PLATE, 2000, STD RH (WD) (L-R Config)		49	23.59	N/A	BULKHEAD CONNECTOR 1/8 - 8mm	1
	73.180		EXTENDED BOTTOM PLATE, RH (Ext B Plate) (L-R Config)		50	23.173	N/A	NOZZLE, 90 DEGREE	1
	73.180SS		EXTENDED BOTTOM PLATE, RH (Ext C Plate) (WD) (L-R Config)		51	ZB4M600	2	FRONT HEATER ASSY, 3000/4000	2
20	74.010	1	NOZZLE BRACKET - SB3000/SB4000	1	52	ZB3M600	1	FRONT HEATER ASSY, 3000	1
21	66.112	7	ARM, IDLER PULLEY	2					
22	66.115	9	HINGE BOLT (Idle Pulley)	1					
23	66.116	8	TENSION PULLEY ASSY	2					
	66.116SS		TENSION PULLEY ASSY (WD)						

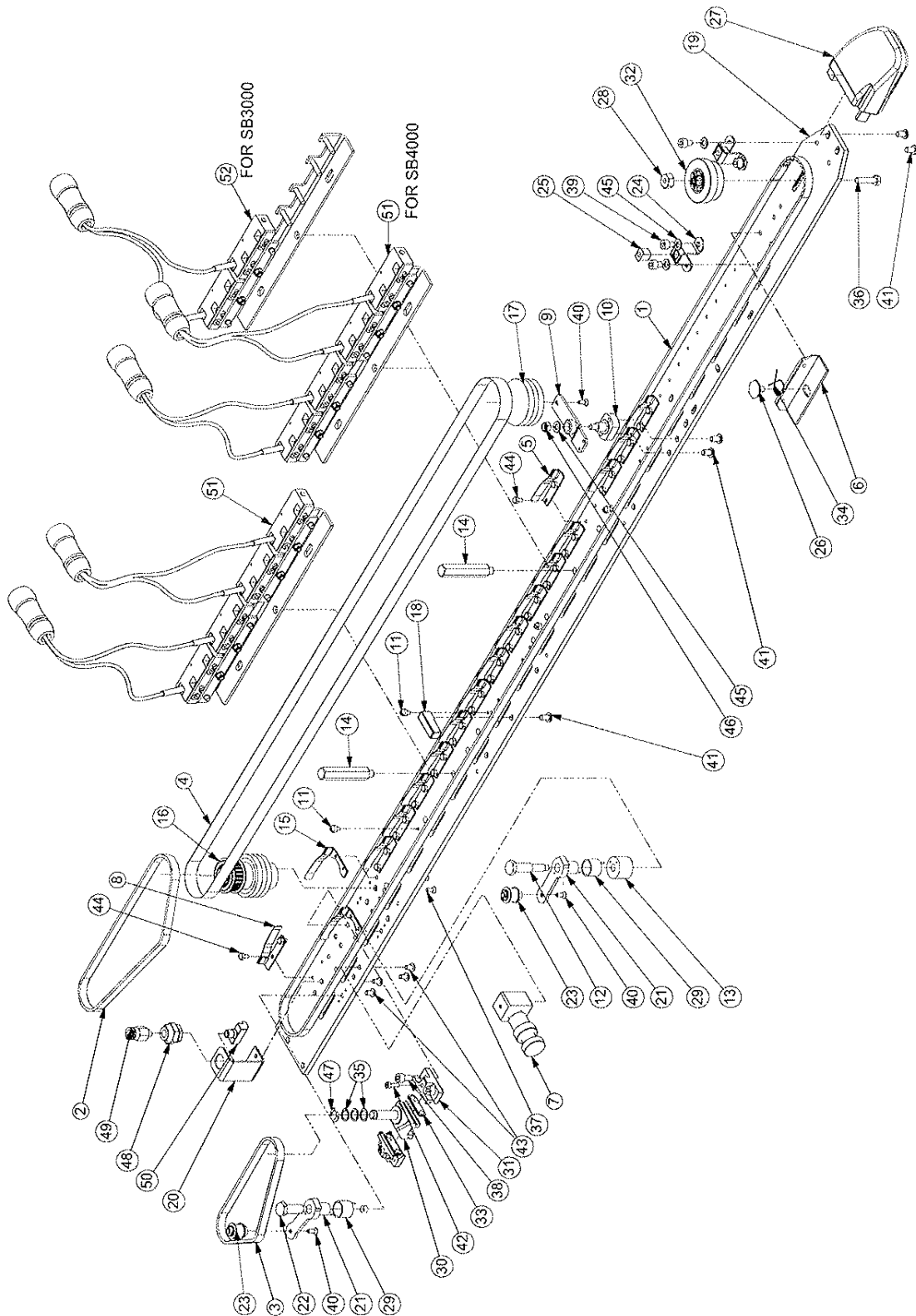
NOTE:

1. Parts for washdown machine as above unless stated with "(WD)".
2. Parts for Extended Bottom Plate machine as above unless stated with "(Ext B Plate)".
3. Parts for L-R Configuration machine as above unless stated with "(L-R Config)".

PARTS

SB3000 - SB4000

9.5 Bottom Plate Assembly LH



9.5.1 Bottom Plate Assembly LH Parts List

ITEM	PART NO	ISSUE	DESCRIPTION	QTY	ITEM	PART NO	ISSUE	DESCRIPTION	QTY
1	50.47	N/A	BELT, CARRYING SAXON 10	1	23	67.177	1	SPRING LH	2
	50.9		BELT, CARRYING (Ext Bottom Plate)		24	67.316	3	BRACKET BELT GUARD FASTENER	2
2	50.89	N/A	DRIVE BELT (200XL)	1	25	67.324	3	NUT, SPECIAL FOR TENSION PULLEY	1
3	50.93	N/A	DRIVE BELT (140XL)	1	26	67.330	N/A	DZUS RECEPTACLE	2
4	50.100	1	HEATER BAND 3000/4000	1	27	67.363	5	PLAIN PULLEY	1
5	71.091.1	2	INFEEED PRESSURE PLATE (CS)	1		67.363SS		PLAIN PULLEY (WD)	
6	71.084.3	1	PRESSURE SPRING R-L	15	28	67.382	N/A	TORSION SPRING	1
	71.284.3		PRESSURE SPRING L-R (L-R Config)		29	67.2310	4	COLLAR STUD, SPRING MOUNT	1
7	72.021	2	PLATE, TENSION WHEEL	1	30	67.3178L	7	INFEEED VEE MOULDING - RH	1
8	72.022	1A	ADJUSTER, TENSION WHEEL	1		67.3188L		INFEEED VEE MOULDING - LH (L-R Config)	
9	72.037	6	REAR PRESSURE PLATE, UNIVERSAL	1	31	67830175	2	SHIM WASHER	3
10	72.039	2	HINGE BOLT - LONG (IDLER PULLEY)	1	32	65.1.168	N/A	M6 x 25 HEX HEAD SCREW	1
11	72.041	3	TENSIONER BLOCK ASSY	1	33	65.1.201	N/A	M4 x 10 SKT CSK	2
12	72.101	4	DRIVE PULLEY ASSY	1	34	65.1.241	N/A	M6 x 8 CAP HEAD SCREW	4
13	72.105	1	BAND, TENSION WHEEL ASSY	1	35	65.1.265	N/A	M4 x 8 SKT CSK	3
14	72.284	2	EXIT PRESSURE SPRING L-R	1	36	65.1.272	N/A	M6 x 10 BUTT HEAD SCREW	7
	72.084		EXIT PRESSURE SPRING R-L (L-R Config)	2	37	65.1.334	N/A	M6 HEX HEAD SCREW	4
15	73.011	1	BRACE BLOCK	1	38	65.1.355	N/A	M4 x 8 HEX BOLT	9
16	73.080	6	BOTTOM PLATE, 2000, STD RH	1	39	65.1.381	N/A	M5 x 8 SKT BUTTON	4
	73.080SS		BOTTOM PLATE, 2000, STD RH (WD)		40	65.1.440	N/A	M4 x 6 HEX BOLT	2
	73.180		EXTENDED BOTTOM PLATE, RH (Ext B Plate)		41	65.2.159	N/A	M4 PLAIN WASHER	9
	73.180SS		EXTENDED BOTTOM PLATE, RH (Ext C Plate) (WD)		42	65.2.160	N/A	M6 PLAIN WASHER	9
	73.081		BOTTOM PLATE, 2000, STD LH (L-R Config)		43	65.3.151	N/A	M6 NYLOK NUT	1
	73.081SS		BOTTOM PLATE, LH (WD) (L-R Config)		44	65.5.229	1	10 mm CIRCLIP	1
	73.181		EXTENDED BOTTOM PLATE, LH (Ext B Plate) (L-R Config)		45	23.17	N/A	COUPLING, BULKHEAD 1/8 BSP	1
	73.181SS		EXTENDED BOTTOM PLATE, LH Ext B Plate (WD) (L-R Config)		46	23.59	N/A	BULKHEAD CONNECTOR 1/8 - 8mm	1
17	74.010	1	NOZZLE BRACKET - SB3000/SB4000	1	47	23.173	N/A	NOZZLE, 90 DEGREE	1
18	74.041	1	REAR GUIDE, LONG		48	ZB4M80002	2	SB3000/4000 REAR HEATER ASSY, 500W	2
19	74.067	1	SHAFT FIXED (STD PRESSURE WHEEL)	1					
20	66.112	7	ARM, IDLER PULLEY	2					
21	66.115	9	HINGE BOLT (idler Pulley)	1					
22	66.116	8	TENSION PULLEY ASSY	2					
	66.116SS		TENSION PULLEY ASSY (WD)						

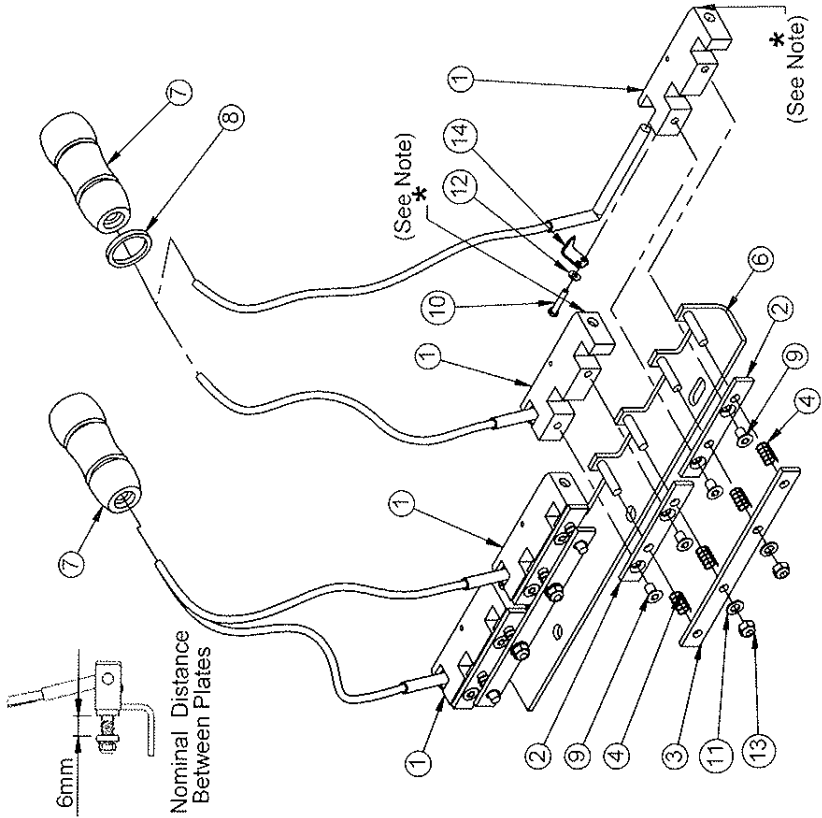
NOTE:

1. Parts for washdown machine as above unless stated with "(WD)".
2. Parts for Extended Bottom Plate machine as above unless stated with "(Ext B Plate)".
3. Parts for L-R Configuration machine as above unless stated with "(L-R Config)".

PARTS

SB3000 - SB4000

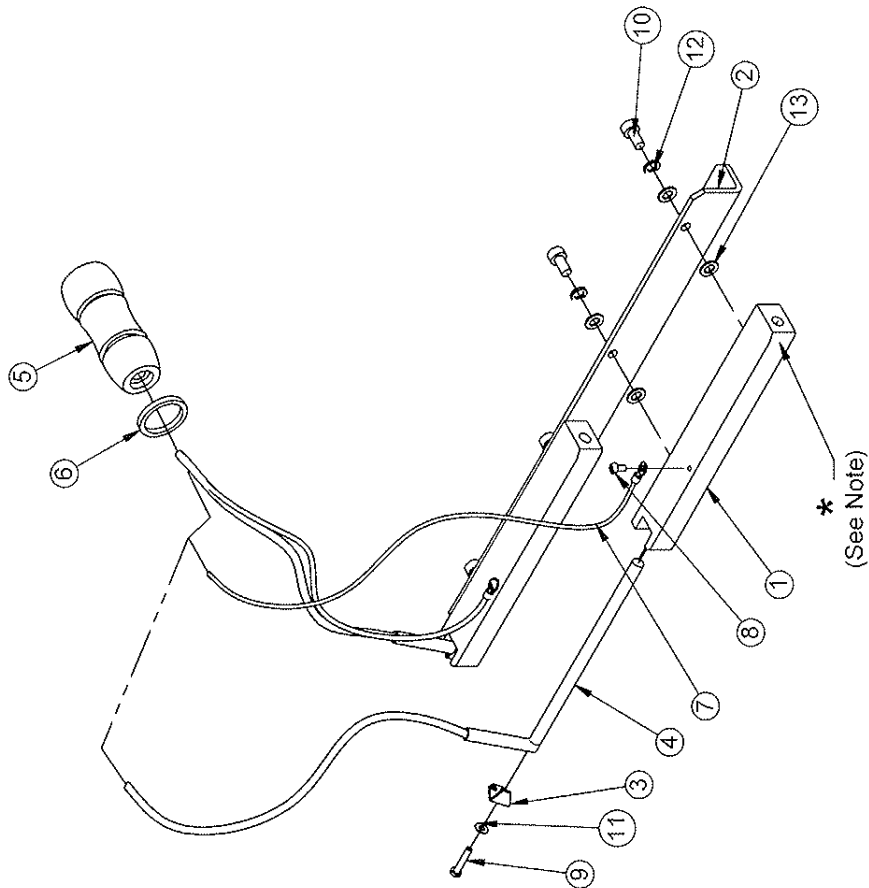
9.6 Front Heater Assembly 230v R-L (SB4000)



ITEM	PART NO.	ISSUE	DESCRIPTION	QTY.
1	72.005.2	1	HEATER BLOCK SHORT	4
2	72.009	3	HEATER PLATE, SHORT	4
3	72.010	1A	HEATER PLATE, LONG	2
4	72.075	1	SPRING, COMPRESSION	8
5	74.035.1	1	HEATER ELEMENT ASSY, SHORT (230V, 250W)	5
6	74.042	1	HEATER PLATE, FRONT, 3000/4000	1
7	75.524	N/A	PLUG, 8 WAY	2
8	75.528	N/A	COLOUR CODING RING (YEL)	1
9	65.1.113	N/A	M5x 8, SKT CSK	8
10	65.1.166	N/A	M3x16, SLTCHSEHD	4
11	65.2.251	N/A	WASHER, PLAIN M5	4
12	65.2.158	N/A	M3 WASHER	4
13	65.3.94	N/A	M5 NYLOCK NUT	4
14	74.009	1	CLIP, HEATER ELEMENT	4

ITEMS 1 TO BE ASSEMBLED WITH LEADIN CHAMFER AT END MARKED *

9.7 Rear Heater Assembly 230v R-L (SB4000)



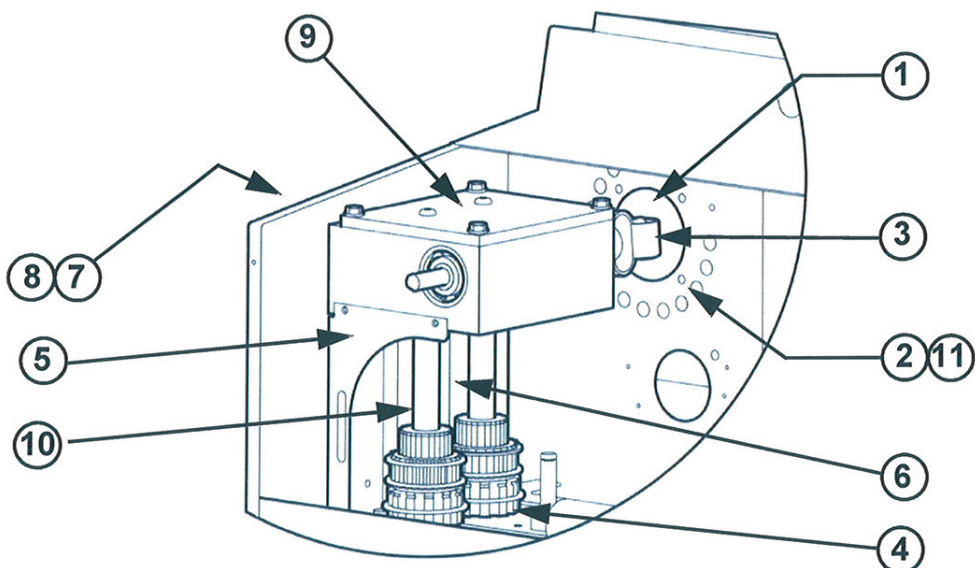
ITEM	PART NO.	ISSUE	DESCRIPTION	QTY.
1	72.006.2	1	HEATER BLOCK, LONG	2
2	72.040.1	3	FOUR HEATER PLATE, REAR	1
	72.240.1		FOUR HEATER PLATE, REAR LR	
3	74.009	1	CLIP HEATER ELEMENT	2
4	74.036.1	1	HEATER ELEMENT ASSY, LONG (230V, 500W)	3
5	75.524	N/A	PLUG, 8 WAY	1
6	75.529	N/A	COLOUR CODING RING (RED)	1
7	67830177.1	1	THERMOCOUPLE ASSY, J TYPE, RING	2
	67830200.1		THERMOCOUPLE ASSY, J TYPE, RING (WD)	
8	65.1.161	N/A	M3x6, SLTCHEESEHD	2
9	65.1.166	N/A	M3x16, SLTCHEESEHD	2
10	65.1.270	N/A	M5x10 SKT CAP	4
11	65.2.158	N/A	M3 WASHER	2
12	65.2.206	N/A	M5, SPRING WASHER	4
13	65.2.251	N/A	WASHER, PLAIN M5	8

ITEMS 1 TO BE ASSEMBLED WITH
LEADIN CHAMFER AT END MARKED *

PARTS

SB3000 - SB4000

9.8 Main Drive



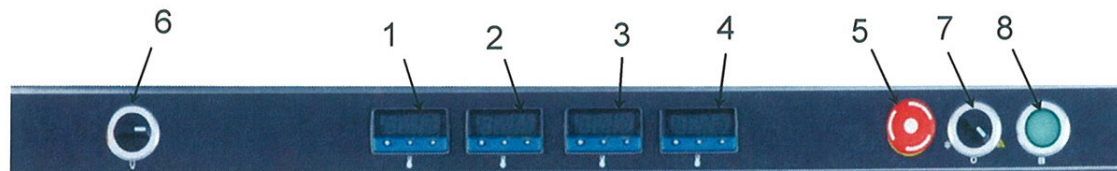
Item	Part No	Description	Qty
1	12.200	Motor	1
2	65.1.296	M5x20 Skt Cap Screw	4
3	73.023	Coupling	1
4	71.012	Drive Pulley	2
	71.012 SS	Drive Pulley	2
5	71.027	Gearbox Bracket LH	1
6	71.028	Gearbox Bracket RH	1
7	65.1.95	M6x15 Button Head Screw	4
8	65.1.163	M4x10 Button Head Screw	4
9	See table below	Gearbox	1
10	71.063.1	Key	2
11	65.2.251	M5 Washer	4

Gearbox		
Part No	Ratio	Speed Range (Mt/min)
71.101.14	14:1	9.7 to 22.2
71.101.22	22:1	6.2 to 14.1
71.101.50	50:1	2.7 to 6.2

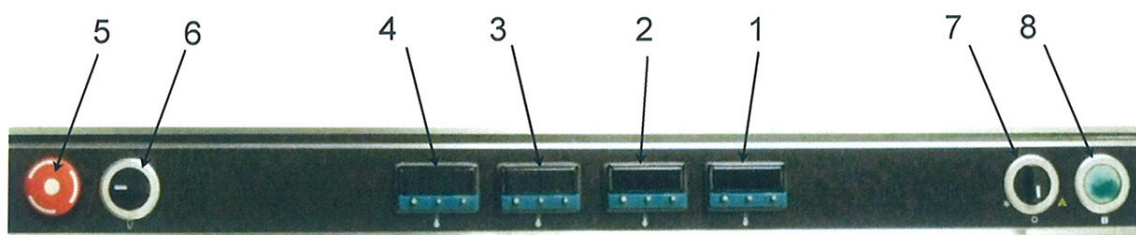
SB3000 - SB4000

PARTS

9.9 Control Panel



Right to Left Control Panel Layout



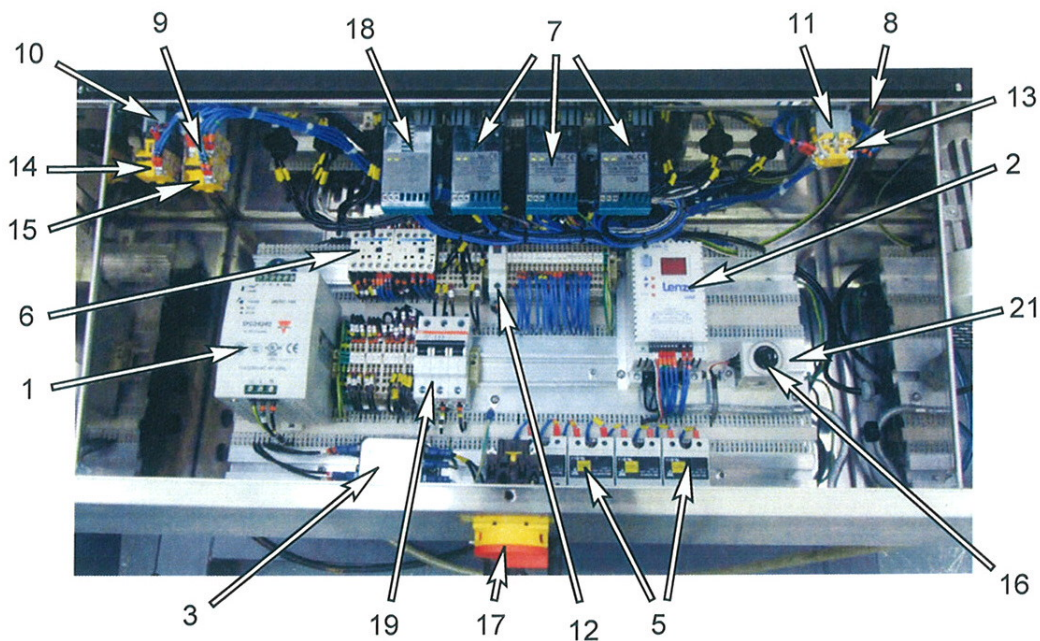
Left to Right Control Panel Layout

Item	Part No	Description
1	27.913.2	PID Controller 1 (see Note 2)
2	27.913.2	PID Controller 2 (see Note 2)
3	27.913.2	PID Controller 3 (see Note 2)
4	See Note 1 below	PID Controller 4 (see Note 2)
5	27.809	Emergency Stop
6	27.802	Column Switch (if fitted)
7	27.801	Cool/Off/Seal Switch
8	27.800	On Switch

Notes:

1. On the SB3000, PID 4 (Item 4) will be a dummy (27.913.1) and will not show any display. On the SB4000 it will be live (27.913.2).
2. On Left to Right Sealers, the PIDs will read from the other end.

9.10 Rear Housing

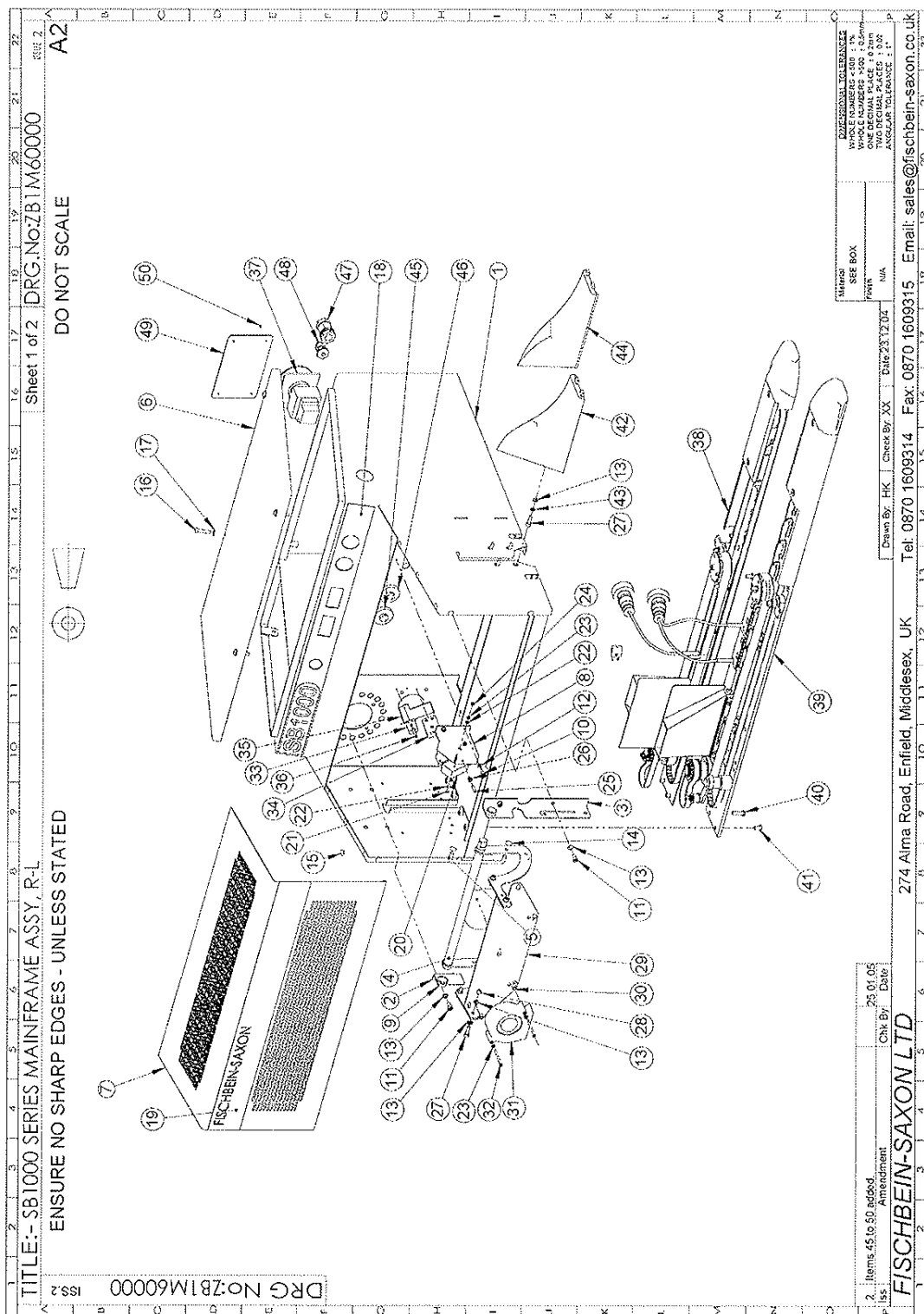


Item	Part No	Description	Quantity
1	27.714	Power Supply	1
2	27.707	Inverter – Lenze (230v)	1
	27.717	Inverter Omron Built in Speed Pot (230v)	1
3	27.915.1	Filter 3Ph	1
5	67.908.3	SSR	Quantity dependent on M/C type
6	27.199	Contactor	Quantity dependent on M/C type
7	27.913.2	PID	Quantity dependent on M/C type
8	27.809	E Stop	1
9	27.801	Cool – Off Seal	1
10	27.800	On Button	1
11	27.802	Column Switch (if fitted)	1
12	27.711	MCB 6A	1
13	27.805	N/o Contact Block	1
14	27.803	N/o Contact Block	1
15	27.804	N/c Contact Block	1
16	27.810	Speed Control (when fitted internally)	1
17	27.703	Isolator Switch	1
18	27.913.1	PID Blank (see note)	On SB3000 only
19	27.709	MCB 10A (3Ph, 240V)	1
20	73.006	SSR Mounting Plate (if fitted)	1
21	75.535	Speed Control Bracket	1

NOTE: On Left to Right SB3000 the Blank PID will be at the other end.

5.1 MAIN

SB1000



SB1000

1	2	3	4	5	6	7	8	9	10	11
TITLE:- SB1000 SERIES MAINFRAME ASSY, R-L Sheet 2 of 2 DRG.No: ZB1M60000										
A4										
ITEM PART NO.	ISSUE DESCRIPTION	QTY	TEMP PART NO.	ISSUE DESCRIPTION	QTY					
1 171.002	4 1000 SERIES MAINFRAME	1	30 172.012	1 FAN SPACER	4					
2 171.026	1C HINGE BRACKET	1	31 175.292	N/A FAN	2					
3 171.087	1C HINGE & STAY BRACKET	1	32 165.1.336	N/A M3 x 40 CHEESEHD	4					
4 171.103	2 HINGE ASSY RH	1	33 175.461	N/A THERMOCOUPLE SOCKET J-TYPE	1					
5 171.045	1 STAY	1	34 175.462	N/A THERMOCOUPLE SOCKET J-TYPE	1					
6 171.024	2 REAR COVER, 1000 SERIES	1	35 172.043	1 SOCKET BRACKET	1					
7 171.025	2 FRONT COVER	1	36 165.1.165	N/A M3 x 20 CHEESEHD	2					
8 171.086	1B SWITCH BRACKET	1	37 172.703	N/A ISOLATOR SWITCH	1					
9 171.093	N/A BEARING	2	38 ZB1M600003	2 81000 BOTTOM PLATE RH (R-L)	1					
10 165.1.258	N/A M4 X 8 CAP	2	39 ZB1M600004	2 81000 BOTTOM PLATE LH (R-L)	1					
11 165.1.270	N/A M5X10 SKT CAP	4	40 165.1.336	N/A M6 x 20 BUTTON HEAD SCREW	1					
12 165.2.159	N/A M4 WASHER	2	41 165.1.272	N/A M6 x 10 BUTTON HEAD SCREW	7					
13 165.2.251	1 WASHER, PLAIN M5	16	42 167.3216L	1 INFEEED PLOUGH LH	1					
14 165.5.422	N/A STARLOCK FASTENER 6mm	2	43 165.2.266	N/A M5 SPRING WASHER	4					
15 171.098	N/A RIVET BUTTON	10	44 167.322BL	1 INFEEED PLOUGH LH	1					
16 165.1.417	N/A M5X8 SKT BUTTON	4	45 175.464	N/A CONNECTOR 2 PIN	1					
17 165.2.328	N/A PLASTIC WASHER	4	46 175.465	N/A CONNECTOR 4 PIN	1					
18 164.32	N/A Contact FSL	1	47 175.94	N/A GLAND	1					
19 164.31	N/A Contact FSL	1	48 175.20.2	1 CABLE GLAND PG7 IP68	1					
20 177.700	N/A SAFETY SWITCH	1	49 164.18	N/A RATING PLATE	1					
21 165.1.167	N/A M3 x 25 CHEESEHD	2	50 167.238	N/A RIVET	4					
22 165.2.158	N/A M4 WASHER	8								
23 165.2.149	N/A M4 WASHER, SPRING	6								
24 165.3.156 (M3)	N/A M4 NUT	2								
25 165.1.398	N/A M4 x 16 CRUS SCREW	1								
26 165.3.179 (M4)	N/A M4 NUT	1								
27 165.1.271	N/A M5X12 SKT CAP	8								
28 165.3.94 (M5)	N/A M5 NYLON	4								
29 172.013	1C FAN BRACKET	1								

Material	
Finish	
DIMENSIONAL TOLERANCES WHOLE NUMBERS $\pm 0.50\text{mm}$ or 1/16" DECIMAL NUMBERS $\pm 0.25\text{mm}$ or 1/32" ONE DECIMAL PLACE $\pm 0.50\text{mm}$ TWO DECIMAL PLACES $\pm 0.25\text{mm}$ ANGULAR TOLERANCE $\pm 1^\circ$	

Issue	Amendment	Chkd By	Date	Drawn By	HK	Check By	Date
1				Senate House, Tyssen St.			14.01.05
FISCHBEIN-SAXON LTD							
Tel: (020) 7254.7132 Fax: (020) 7241.0559 Email: sales@fishbein-saxon.co.uk							

Material	
Finish	
DIMENSIONAL TOLERANCES	
WHOLE NUMBERS	±0.00mm ±1%
ONE DECIMAL PLACES	±0.05mm
TWO DECIMAL PLACES	±0.02mm
ANGULAR TOLERANCE	±1°

Drawn By: HK Check By: Date: 14.01.05

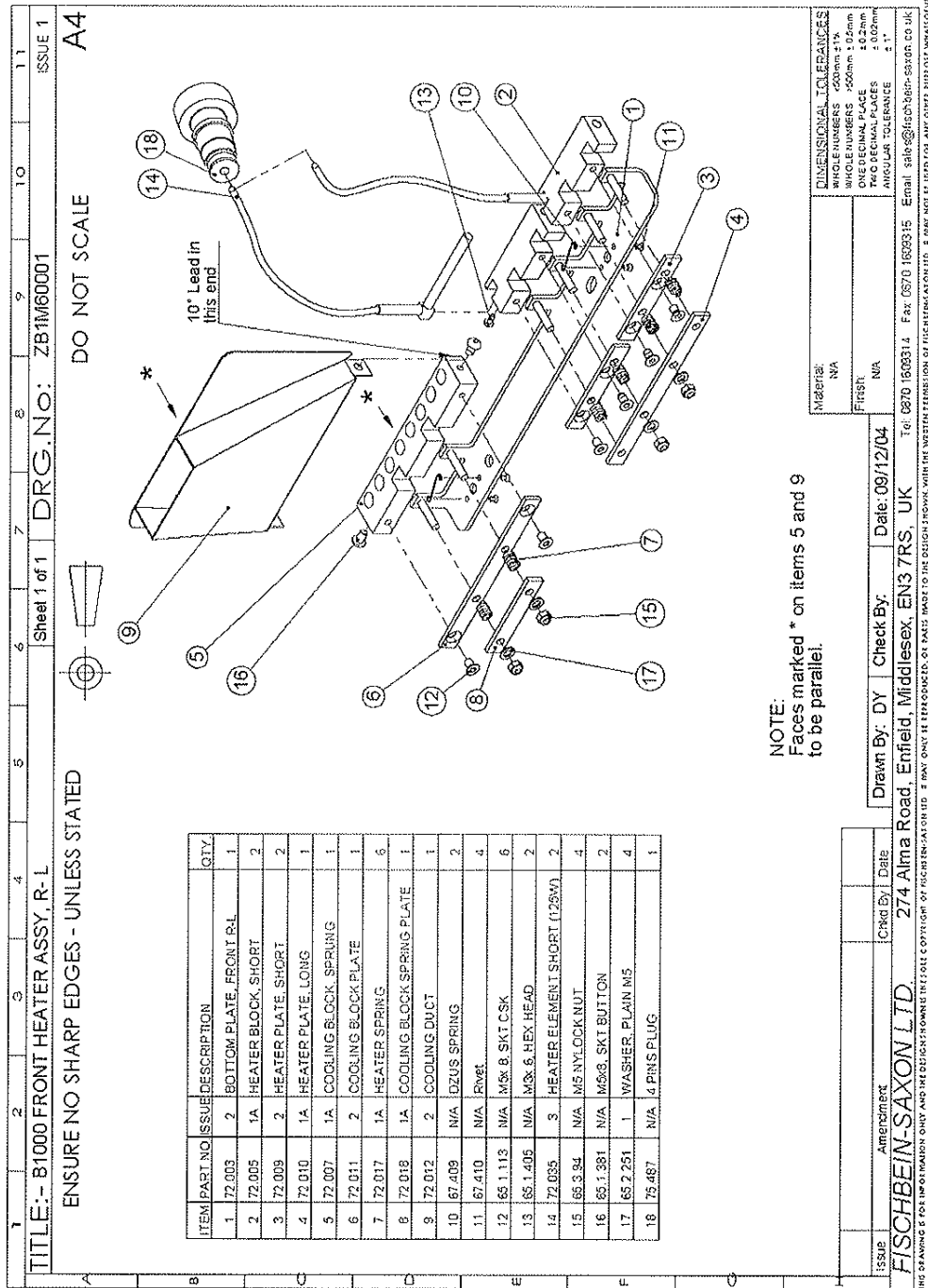
Issue: Amendment: Chkd By: Date: 14.01.05

FISCHBEIN-SAXON LTD. Senate House, Tyssen St., LONDON E8 2ND

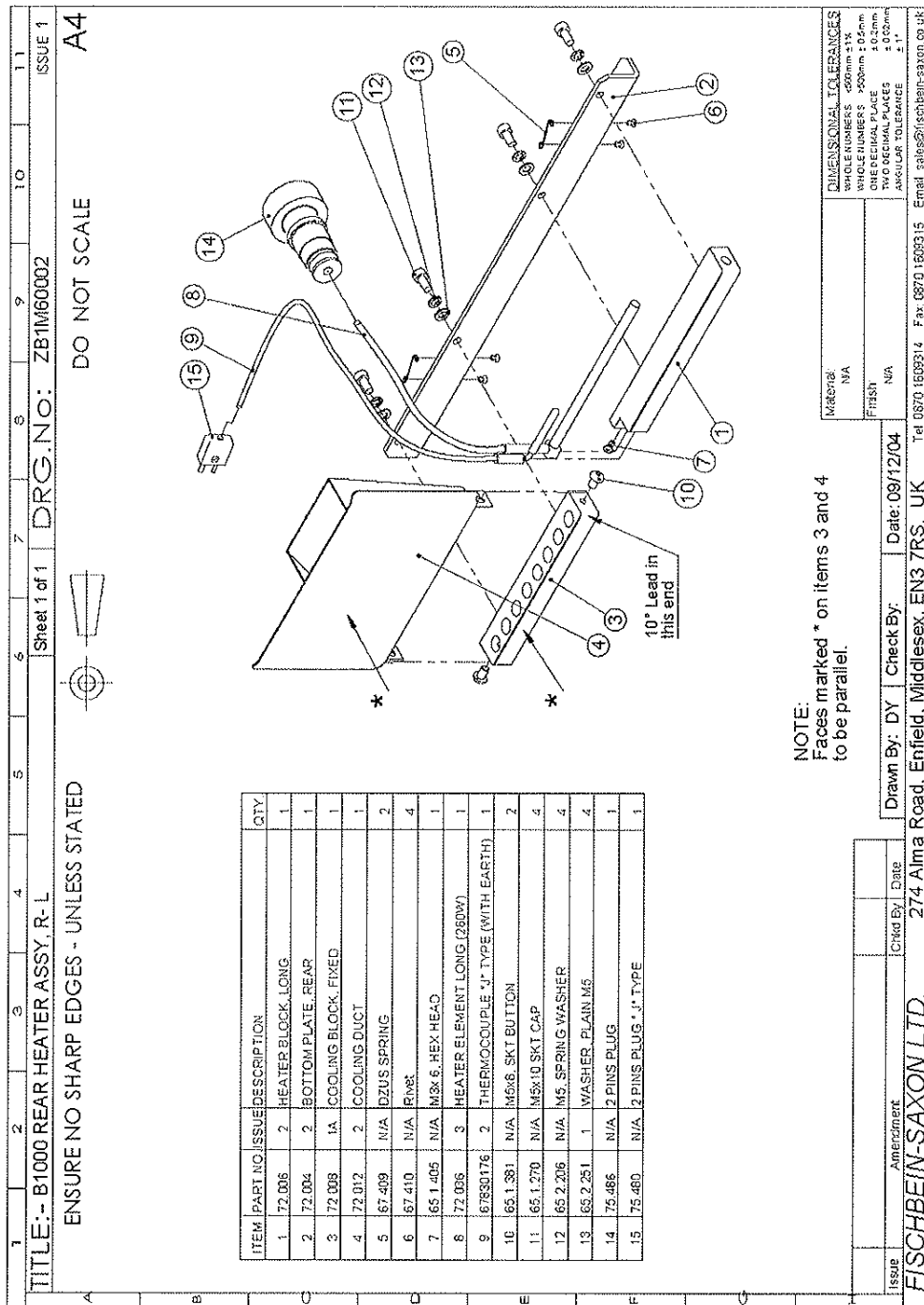
THE DRAWING IS FOR INFORMATION ONLY AND NOT FOR PRODUCTION. IT IS THE RESPONSIBILITY OF THE USER TO OBTAIN THE LATEST REVISIONS OF THE DRAWING. E-MAIL: 020 7252 7132 Fax: 020 7241 0559 Email: sales@fischbein-saxon.co.uk

5.2 FRONT HEATER ASSEMBLY R-L

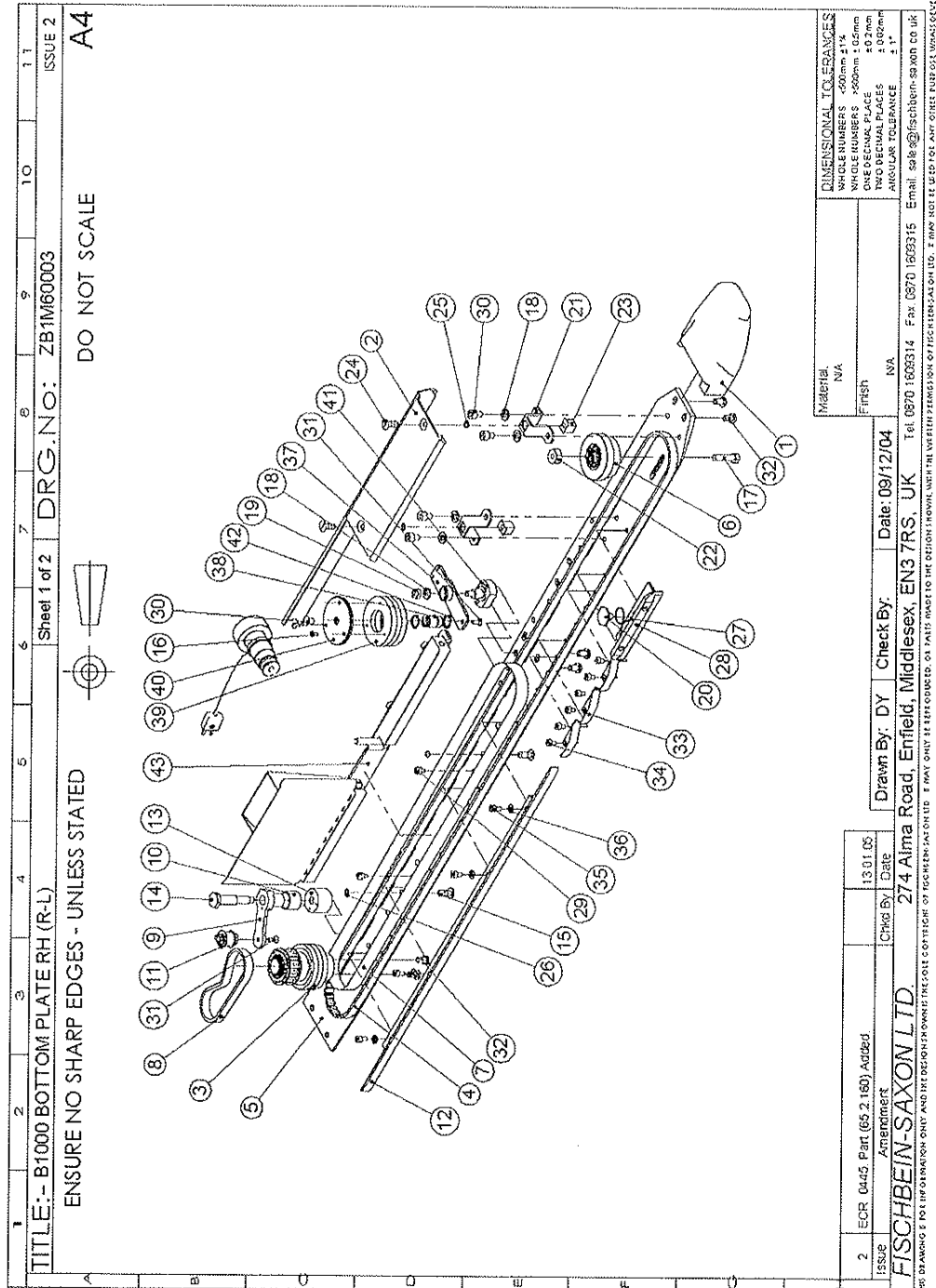
SB1000



5.3 REAR HEATER ASSEMBLY R-L



5.4 BOTTOM PLATE RH



TITLE:- B1000 BOTTOM PLATE RH (R-L)

Sheet 2 of 2

DRG.No: ZB1M60003

ISSUE 2

ENSURE NO SHARP EDGES - UNLESS STATED

DO NOT SCALE

A4

ITEM PART NO.	ISSUE DESCRIPTION	QTY	ITEM PART NO.	ISSUE DESCRIPTION	QTY
1 67.317	1 INFRED VEE MOUNTING RH SIZE	1	25 71.051	1 INFRED PRESSURE PLATE (CS)	1
2 67.319	4 BELT GUARD RH	1	28 72.038	1 LOCATING DOWEL PIN	2
3 72.131	1A DRIVE PULLEY ASSEMBLY	1	30 65.1241	N/A M6 X 8 CAP HEAD SCREW	5
4 50.21	N/A BELT CARRYING	1	31 65.1255	N/A SCREW, SKT CSK M4x8	2
5 71.030	2 BOTTOM PLATE SAXON 1000 RH	1	32 65.1272	N/A M6 X 10 BUTTON HEAD SCREW	6
6 67.363	5 PLAIN PULLEY	1	33 71.284.1	2 PRESSURE SPRING LH	3
7 50.84.1	1 HEATER BAND	1	34 65.1273	N/A M4x6 CAP	6
8 50.90	N/A DRIVE BELT (130XL)	1	35 65.1298	N/A M4 X 8 CAP	4
9 66.112	7 ARM IDLER PULLEY	1	36 65.2.159	N/A M4 WASHER	4
10 67.325	1 SPRING	1	37 72.021	1B PLATE TENSION WHEEL	1
11 66.116	8 TENSION PULLEY ASSEMBLY	1	38 72.023	1A TENSION WHEEL SHAFT	1
12 72.037	2 REAR PRESSURE PLATE	1	39 72.024	1A BAND TENSION WHEEL	1
13 72.041	2 TENSIONER BLOCK ASSY	1	40 72.025	1A TENSION WHEEL CAP	1
14 72.039	2 HINGE BOLT LONG (Rider Pulley)	1	41 72.022	1A ADJUSTER TENSION WHEEL	1
15 13.11.1	N/A DZUS STUD	2	42 65.5.152	N/A CIRCLIP EXT 12 Dia	2
16 65.1.161	N/A M3x6 SLTCHESHO	3	43 ZB1M60002	1 B1000 REAR HEATER ASSY R-L	1
17 65.1.168	N/A M6 x 25 HEX HEAD SCREW	1			
18 65.2.160	N/A M6 PLAIN WASHER	5			
19 65.3.151	N/A M6 NYLON NUT	1			
20 67.2310	4 COLLAR STUD SPRING MOUNT	1			
21 67.316	3 BPACKET BELT GUARD FASTENER	2			
22 67.324	3 NUT SPECIAL FOR TENSION PULLEYS	1			
23 67.330	N/A DZUS RECEPTACLE	2			
24 67.331	N/A DZUS FJ4-50 KFC	2			
25 67.332	N/A DZUS RETAINING RING	2			
26 67.334	N/A DZUS STUD RETAINER	2			
27 67.392	N/A TORSION SPRING	1			

Material: N/A

Finish: N/A

DIMENSIONAL TOLERANCES

WALL THICKNESS > 0.5mm ± 0.15

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ± 0.2mm

WALL THICKNESS > 0.5mm ±

MATERIAL:	N/A
FINISH:	N/A

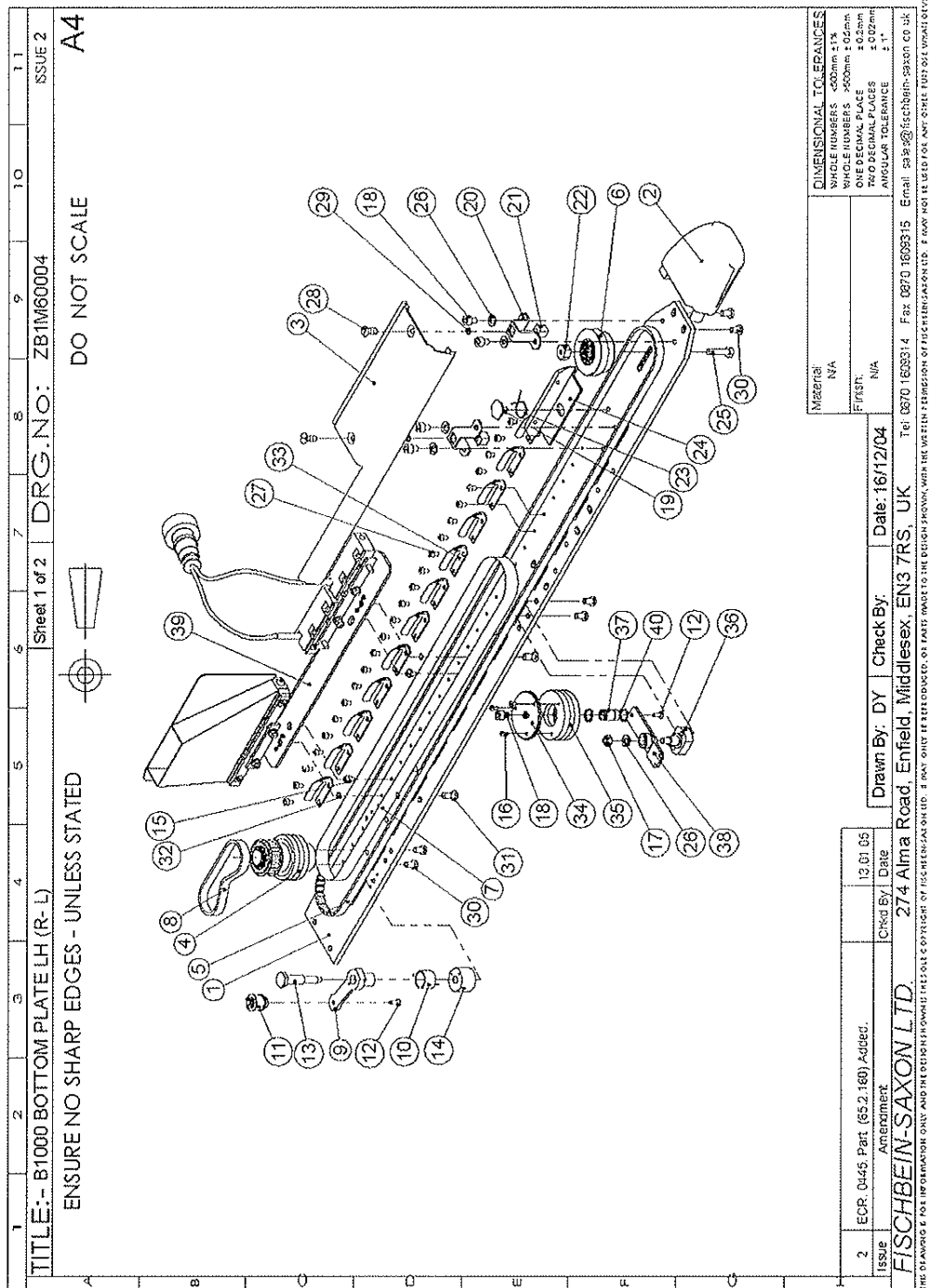
Drawn By: DY	Check By:	Date: 09/12/04
--------------	-----------	----------------

2 ECR 0445 Part (65 2 60) A056d	13 01 05
Issue:	Date:
Amendment:	
274 Alma Road, Enfield, Middlesex, EN3 7RS, UK	
FISCHBEIN-SAXON LTD.	

274 Alma Road, Enfield, Middlesex, EN3 7RS, UK	Tel: 0870 1603314 Fax: 0870 1603315 Email: sales@fischbein-saxon.co.uk
--	--

THE DRAWING IS FOR INFORMATION ONLY AND IS NOT TO BE USED FOR THE CONSTRUCTION OF THE PART. THE PART MUST BE CONSTRUCTED TO THE DIMENSIONS SHOWN ON THE DRAWING. THE PART MUST BE CONSTRUCTED TO THE DIMENSIONS SHOWN ON THE DRAWING. THE PART MUST BE CONSTRUCTED TO THE DIMENSIONS SHOWN ON THE DRAWING.
--

5.5 BOTTOM PLATE LH



SB1000

1	2	3	4	5	6	7	8	9	10	11
TITLE:- B1000 BOTTOM PLATE LH (R- L)										
Sheet 2 of 2 DRG.No: ZB1M60004 ISSUE 2										
ENSURE NO SHARP EDGES - UNLESS STATED										
DO NOT SCALE										
A4										
ITEM	PART NO	ISSUE DESCRIPTION	QTY	ITEM	PART NO	ISSUE DESCRIPTION	QTY			
1	71 081	2. BOTTOM PLATE, SAXON 1000 LH	1	28	67 331	N/A	OZUS F14-50 REC	2		
2	67 318	6. INFEEED VEE MOULDING - LH SIDE	1	29	67 332	N/A	OZUS RETAINING RING	2		
3	67 320	5. BELT GUARD LH	1	30	65 1 272	N/A	M6 x 10. BUTTON HEAD SCREW	6		
4	72 101	1A. DRIVE PULLEY ASSEMBLY	1	31	13 11 11	N/A	OZUS STUD	2		
5	50 21	N/A. BELT CARRYING	1	32	67 334	N/A	OZUS STUD RETAINER	2		
6	67 363	5. PLAIN PULLEY	1	33	71 084 1	3	PRESSURE SPRING RH	12		
7	50 84 1	1. HEATER BAND	1	34	72 035	1A	TENSION WHEEL CAP	1		
8	50 90	N/A. DRIVE BELT (130X1)	1	35	72 034	1A	BAND TENSION WHEEL	1		
9	66 112	7. ARM, IDLER PULLEY	1	36	72 032	1A	ADJUSTED TENSION WHEEL	1		
10	66 177	1. SPRING	1	37	72 033	1A	TENSION WHEEL SHAFT	1		
11	66 116	8. TENSION PULLEY ASSEMBLY	1	38	72 021	16	PLATE, TENSION WHEEL	1		
12	65 1 265	N/A. SCREW, SKT CSK M4x8	2	39	ZB1M60001	1	B1000 FRONT HEATER ASSY, R- L	1		
13	72 039	2. HINGE BOLT- LONG (Idler Pulley)	1	40	65 5 152	N/A	CIRCUIT, EXT 12 Dig	2		
14	72 041	2. TENSIONER BLOCK ASSY	1							
15	72 036	1. LOCATING DOWEL PIN	2							
16	65 1 161	N/A. M3x6, SLITCHESEHD	3							
17	65 3 151	N/A. M8 NYLON NUT	1							
18	65 1 241	N/A. M6 x 8 CAP HEAD SCREW	5							
19	67 2310	4. COLLAR STUD, SPRING MOUNT	1							
20	67 316	3. BRACKET, BELT GUARD FASTENER	2							
21	67 330	N/A. OZUS RECEPTACLE	2							
22	67 324	3. NUT, SPECIAL FOR TENSION RULEYS	1							
23	67 382	N/A. TORSION SPRING	1							
24	71 091	1. INFEEED PRESSURE PLATE (CS)	1							
25	65 1 168	N/A. M6 x 23 HEX HEAD SCREW	1							
26	65 2 160	N/A. M6 PLAIN WASHER	5							
27	65 1 273	N/A. M4x6 CAP	24							

EOR 0445 Part (65 2 160) Added
 Amendment
 Date: 13 01 05

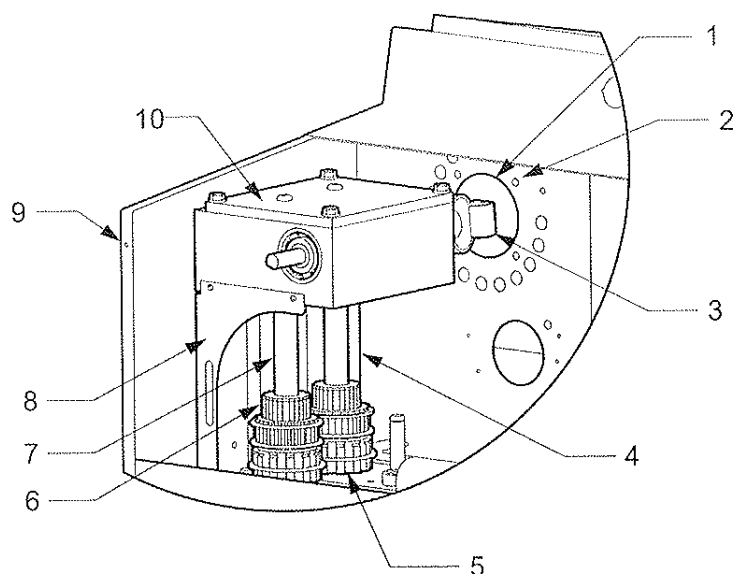
Drawn By: DY Check By: Date: 16/12/04

FISCHBEIN-SAXON LTD.
 274 Alma Road, Enfield, Middlesex, EN3 7RS, UK Tel: 0870 1628314 Fax: 0870 1603315 Email: sales@fischbein-saxon.co.uk

THE DRAWING & THE INFORMATION CONTAINED HEREIN ARE THE PROPERTY OF FISCHBEIN-SAXON LTD. & MUST NOT BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, WITHOUT THE WRITTEN PERMISSION OF FISCHBEIN-SAXON LTD.

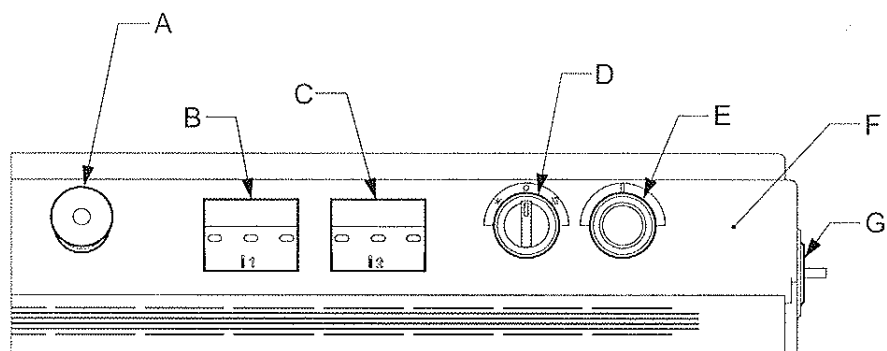
DIMENSIONAL TOLERANCES
 WHOLE NUMBERS: $\pm 0.50mm$ 21°
 DECIMAL NUMBERS: $\pm 0.50mm$ 21°
 ONE DECIMAL PLACE: $\pm 0.25mm$
 TWO DECIMAL PLACES: $\pm 0.10mm$
 ANGLES TO 1°: $\pm 1'$

5.6 MAIN DRIVE



Item	Part No	Description	Quantity
1	12.200	Motor	1
2	65.1.296	Motor Fixing	4
3	71.023	Coupling	1
4	71.028	Gearbox Bracket RH	1
5	71.013	Drive Pulley	2
6	71.014	Auxiliary Drive Pulley	2
7	71.063.1	Key	2
8	71.027	Gearbox Bracket LH	1
9	71.098	Rivet Button	10
10	71.101.14	Gearbox – Ratio 14:1 (speed range 9.4 - 23.1 m/min)	1
	71.101.22	Gearbox – Ratio 22:1 (speed range 6.2 - 14.5 m/min)	1
	71.101.50	Gearbox – Ratio 50:1 (speed range 2.7 - 6.5 m/min)	1

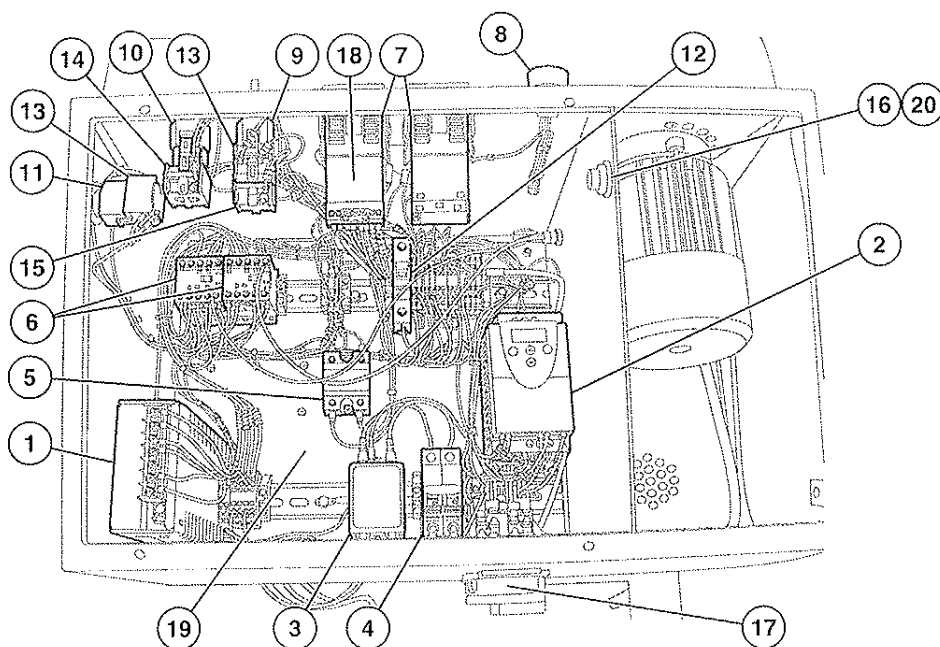
5.7 CONTROL PANEL



Item	Part No	Description
A	27.809	E Stop
B	27.913	PID
C	67-913	PID Controller (SEE NOTE)
D	27.801	Cool/Off/Seal
E	27.800	On switch
F	27.315.4	Speed (if fitted)
G	27.802	Column Switch

NOTE If only one Thermocouple is fitted, PID 'C' will be a dummy and will not show any display.

5.8 REAR HOUSING



Item	Part No	Description	Quantity
1	27.701	Power Supply	1
2	27.706	Inverter – Altival II (240v)	1
	27.707	Inverter – Lenze (230v)	1
	27.708	Inverter – Lenze (115v)	1
3	27.914	Filter 20A	1
4	27.705	MCB 10A	1
5	67.908.3	SSR	Quantity dependant on M/C type
6	27.199	Contactor	
7	27.913	PID	
8	27.809	E Stop	1
9	27.801	Cool – Off Seal	1
10	27.800	On Button	1
11	27.802	Column Switch (only when sealer is mounted on the column)	1
12	27.704	MCB1A	1
13	27.805	N/o Contact Block	2
14	27.803	N/o Contact Block	1
15	27.804	N.c Contact Block	1
16	27.315.4	Speed Control (when fitted internally)	1
17	27.703	Isolator Switch	1
18	27.913.1	PID Blank	1
19	71.035	Chassis Plate	1
20	27.315.3	Potentiometer (when fitted internally)	1